Behavior of Steel Moment Frames using Top-and-Seat Angle Connections under Various Column Removal Scenarios

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ABSTRACT

Top-and-seat angle connection is a conventional type of steel moment connection. However, its capacity in accommodating columns loss is rarely studied. In this study, five multi-story steel moment sub-frames using top-and-seat angle connection were fabricated and tested to investigate their performance subjected to various column removal scenarios including: (a) a middle column loss; (b) a penultimate column loss; and (c) a corner column loss. Moreover, the effects of the thickness of steel angle on load resistance were quantified. The test results indicated that load resisting capacity increased significantly with the increase of angle thickness. In both middle column and penultimate column removal scenarios, catenary action was developed in the frames. It is also noticed that, flexural action dominated the load resisting mechanism of the frames under a corner column loss scenario. For beams in different stories, similar flexural resistance was developed. However, the beams in the first story are able to develop larger catenary action than that in the second story. It worth noting that, for a corner column missing scenario, Vierendeel action helps to enhance the flexural action significantly.

CE Database subject heading: experimental; analytical; progressive collapse; steel; moment frame

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INTRODUCTION

Progressive collapse is defined as the initial local failure leading to the disproportionate collapse of the building. Although progressive collapse is a relatively low likelihood event, considerable loss of live and properties were involved. Thus, deep understanding on its capacity to prevent progressive collapse is essential. After the collapse of Ronan Point building, the alternative load path (ALP) method was proposed as a main direct design method in design guidelines (DoD 2010 and GSA 2013) due to its event independent merit.

In the past decade, relied on ALP method, extensive quasi-static tests were conducted to evaluate the mechanism of steel frames to resist progressive collapse (Lee et al. 2010; Dinu et al. 2016; Qin et al. 2016; Dinu et al. 2017; Tang et al. 2019; Wang et al. 2019; Gao et al. 2017; Qian et al. 2020a). For welded connection, the fracture generally occurred at the beam flanges near the welds (Li et al. 2007; Li et al. 2017). The brittle fracture of weld leads to low deformation capacity, which is essential to the development of catenary action (Li et al. 2018; Qian et al. 2020a). For seismically configured steel frames, to increase the deformation capacity and ductility, reduced beam section (RBS) was adopted for welded connection (Khandelwal and Ei-Tawil 2007; Sadek et al. 2011; Lew et al. 2013; Wang et al. 2020). It was found that flexural action and catenary action were the primary load resisting mechanisms for steel frames subjected to a middle column loss scenario (Alashker et al. 2011; Liu et al. 2015; Meng et al. 2019; Zhong et al. 2020; Dimopoulos et al. 2020; Wang et al. 2016). Compressive arch action was normally ignored in steel frames to resist progressive collapse due to relatively large span-to-depth ratio. However, Lu et al. (2019) found that for composite frames, compressive arch action was developed in steel beams, but the local buckling occurred on the compressive flange at beam end, may reduce the efficiency of compressive arch action.

Compared to welded connections, the bolted angle connection, such as top-and-seat angle connections, exhibits greater ductility and deformation capacity. The seismic behavior of top-and-seat angle connections has been studied extensively (Shen and Astaneh-Asl 1999; Garlock et al. 2003; Danesh et al. 2007; Gong 2014; Abdalla et al. 2015; Davaran et al. 2019; Beland et al. 2020a, b, c). It was found that the angle thickness is one of the most critical parameters on the nonlinear behavior of

the connection (Azizinamini 1982; Garlock et al. 2003; Shen and Astaneh-Asl 1999; Abdalla et al. 2015). For connections with thin angles, plastic hinges were formed in the extruded leg of the angles. However, for relatively thick angles, the plastic hinge might form at the central line of the column bolts (Shen and Astaneh-Asl 1999). In addition, based on the deflection shape, a three-linear moment–rotation behavior was proposed by Shen and Astaneh-Asl (1999). Compared to seismic behavior of top-and-seat angle connection, investigations on their progressive collapse behavior are fewer (Yang and Tan 2013a, b; Oosterhof and Driver 2015; Weigand and Berman 2016; and Gong 2017). Yang and Tan (2013a, b) studied different types of steel frames with bolted angle connections under a middle column removal scenario. The behavior and failure modes of different connections are presented and discussed. Gong (2017) found that steel frames with top-and-seat angle connection developed both flexural action and compressive arch action in their tests. A compressive spring model was proposed for simulating progressive collapse behavior of the top-and-seat angle connection.

However, as proposed by DoD (2010) and previous studies (Stevens et al. 2011; Fu 2009,2010,2012), the building should be evaluated extensively under different column missing scenarios including: a) the loss of an interior column, b) the loss of a penultimate column, and c) the loss of a corner column, etc. This is because the development of load resisting mechanism depends on the position of column removal. Different boundary condition should be applied on the tested specimens in accordance with different column removal scenarios. Moreover, studies on steel frames subjected to the loss of a penultimate column or a corner column was rare. Furthermore, although progressive collapse behavior of a structure is a global response, majority of existing tests on steel frames against progressive collapse only relied on simplified single-story beam-column sub-assemblages, ignoring the interaction of structural components in different stories.

Therefore, in this study, five two-story by two-bay 1/2-scale steel sub-frames were fabricated and tested to investigate the load resisting mechanism of the steel frame using top-and-seat angle connections under different column missing scenarios. To deeply understand the load resisting mechanism of steel frames using this type of connections, analytical analysis was also made.

EXPERIMENTAL PROGRAM

Test specimens

As shown in Fig. 1, a six-story, 6×6 bay prototype steel moment frame with non-seismic design configuration was fabricated in accordance with AISC-360 (2005). The designed dead and live loads are 5.1 kN/m^2 and 3.0 kN/m^2, respectively. The story height of the prototype frame is 3.0 m with span length of the frame in longitudinal and transverse direction was 8.4 m by 6.0 m, respectively. Considering fabrication cost and facility capacity of the laboratory, only two-bay by two-story sub-frame was extracted from the prototype frame and scaled down by a factor of 2.0. To simulate horizontal restraints from the surrounding bays, beam was extended with length of 655 mm beyond the side column, if any, as shown in Fig. 2a. As pointed out below, a horizontal roller was utilized to connect the overhanging beam and A-frame.

The geometric details of top-and-seat angle connection are shown in Fig. 3. Although 1/2-scale specimens were tested, the connection configurations, which were scaled down proportionally, were still commonly used as in practice. Chinese section HN 200×100×5.5×8 (equivalent to American W shape of W8×5$^{1/4}$×18 unit in in.) was used for beams whereas HW 150×150×7×10 (equivalent to American W shape of W6×6×20 unit in in.) was for columns. Continuity plates with thickness of 10 mm were provided in the column. Steel angles with size of 70 mm×6 mm, 70 mm ×8 mm, and 70 mm×10 mm was used as top-and-seat angle to connect beam and column flanges. Grade 8.8 M18 bolt were used with nut and washer. Bolts were preload of 345 N·m, which was applied by a torque wrench, was adopted to bolt fastening. Specimen properties are listed in Table 1, in which TSC, TSP, and TSM represent the specimens under a corner, a penultimate, and a middle column removal scenario, respectively. It should be noted that the number 6, 8, and10 represent the thickness of steel angle. For example, TSP-8 represents steel sub-frame with top-and-seated angle connection, which was fabricated by 8 mm thick steel angle, subjected to the loss of a penultimate column scenario.

Material properties

Chinese Q235 steel was used for column, beam, and angle. The measured yield strength, ultimate strength, and elongation of the angle and structural components are tabulated in Table 2. As no

independent coupon test was conducted for bolts (Grade 8.8 M18), the yield stress and ultimate strength of the bolts are the value provided by supplier.

Test setup

For TSM-8 and TSP-8, as shown in Figs. 4a and b, the bottom of each edge column was pin supported. The beam overhang, if any, was connected to the A-frame via a roller connection. The columns at ground story were removed at different location prior to applying concentrated load to replicate initial local damage. The vertical load was applied by a hydraulic jack (Item 1 in Fig. 4a) at the top of joints, where a column was removed in advance, by displacement-controlled loading method. This method was relied on the merit of alternate load path method and had been adopted by extensive previous studies (Lee et al. 2010; Sadek et al. 2013, Yang and Tan 2013a, b; Wang et al. 2017; Qian et al. 2020a, b). However, it should be noted that the uniformly distributed live load and dead load were ignored herein, which may change the failure mode and deformation capacity of the specimens (Qian et al. 2020c). To prevent any undesired out-of-plane failure, a steel assembly (Item 3 in Fig. 4a) was installed beneath the hydraulic jack (Item 1 in Fig. 4a). Side column was applied axial force with axial compressive ratio of 0.3 via a hydraulic jack (Item 4 in Fig. 4a) to represent the loads from above floor.

Fig. 4c shows the test setup of TSC-8, which replicated the loss of a corner column. To allow possible rotation of the corner column, a one-way hinge (Item 8 in Fig. 4c) was installed at the top of the corner column. To prevent out-of-plane failure of the beams in ground story, a pair of supporting beams (Item 9 in Fig. 4c) with rollers was installed. As shown in Fig. 2, the strain at critical sections was monitored by a series of strain gauges or strain gauge rosettes. Thus, the axial forces and bending moments of the beam sections could be determined by simplified section analysis.

Instrumentations

Instrumentations are shown in Fig. 4. A load cell (Item 2 in Fig. 4a) was installed below the hydraulic jack (Item 1 in Fig. 4a) to measure the applied concentrated load. Tension/compression load cell (Item 5 in Fig. 4a) was installed at each roller to measure its horizontal reaction force. A load pin (Item 6 in Fig. 4a) was installed at each pin support to measure the horizontal reaction force of the

bottom pin support. In addition, a series of linear variable differential transformers (LVDTs) (Item 7 in Fig. 4a) were installed along the beam span in ground story, as shown in Fig. 4a.

EXPERIMENTAL RESULTS

Vertical load and failure modes

TSC-8: The key results are listed in Table 3. The measured load-displacement curves at the joints of the lost column of TSC-8, TSP-8, and TSM-8 are compared in Fig. 5. For TSC-8, the yield load (YL) of 5.1 kN was measured when the displacement at lost column (DLC) reached 40 mm. Therefore, the initial stiffness, which is defined as the ratio of yield load to corresponding yield displacement, of TSC-8 was 0.13 kN/mm. TSC-8 reached the peak load (PL) of 16.6 kN at a DLC of 310 mm. At this displacement stage, fracture occurred at a bottom angle close to the corner column in the second story. Further increasing the displacement, the load resistance started to drop gradually. At a DLC of 345 mm, the bottom angle near the corner column in the second story fractured completely. Then, the top angle close to the corner column in the second story, which was initially suffered compressive force, become in tension. When DLC reached 403 mm, the top angle near the side column in the ground story fractured. However, the load resistance did not loss completely due to the unfractured bottom angle. Further increasing the DLC, the bolted holes of the bottom angle at the corner joint in the first ground were tore off. The bolted holes at the position of column leg of the top angle at the side column in the second story deformed from circular to elliptical, which resulted in the loss of load resistance significantly. The failure mode of TSC-8 is shown in Fig. 6. As shown in the figure, fracture was observed at the bottom angle in Joint A and top angle in Joint B. Although no angle fracture was observed in Joints C and D, the damage was concentrated in the bolted holes, either achieved significant plastic deformation or tearing failure.

TSP-8: As shown in Fig. 5, the YL of 11.0 kN was measured at a DLC of 20 mm. Thus, the initial stiffness was 0.55 kN/mm. The right and left bottom angle near the middle column in the ground story fractured at a DLC of 302 mm and 324 mm, respectively. However, after sudden drop of the load resistance due to the angle fracture, the load resistance kept increasing. When the DLC reached 500

mm, the increase of load resistance become gently as the top angle near the side column was yielded at the center-line of the bolts. When the DLC reached 564 mm, the PL of 39.8 kN was recorded. After that, the fracture of angle near the middle column in the second story occurred. The failure mode of TSP-8 is shown in Fig. 7. As shown in the figure, the heel of bottom angle near the middle column fractured at Joints A and B. However, as shown in Joints C and D, although fracture was also occurred at the top angle close to the side column, the fracture of the angle occurred at the center-line of the bolts, which actually performed more ductile.

TSM-8：For TSM-8, the YL of 13.5 kN was measured at a DLC of 20 mm. The initial stiffness of TSM-8 is 0.68 kN/mm, which is about 523.0 % and 123.6 % of that of TSC-8 and TSP-8, respectively. The left and right angle near the middle column in the ground story fractured at the DLC of 291 mm and 316 mm, respectively. Compared to TSP-8, the angle fractured earlier. The PL of 44.4 kN, which is 111.7 % of that of TSP-8, is measured at a DLC of 394 mm. At this stage, the bottom angle at the left side of the middle column in the second story fractured. Then, the load resistance dropped over 43.3 % due to the fracture of the bottom angle near the right side of middle column in the second story. Further increasing DLC to 447 mm, 459 mm, and 487 mm, top angles near the side columns were fractured in sequence. However, as shown in Fig. 8, if uniformly distributed dead load and live load was simulated in the test setup, the failure may first occur at the beam end near the side column due to slightly greater bending moment occurred there. Thus, ignoring the uniform distributed live load and dead load may change the failure mode. The failure mode of TSM-8 is shown in Fig. 9. In general, the failure mode of TSM-8 is similar to that of TSP-8.

TSM-6：Compared to TSM-8, angle thickness of TSM-6 decreased to 6 mm. As shown in Fig. 10, the YL of 9.3 kN, which is about 68.9 % of that of TSM-8, is measured at a DLC of 19 mm. The PL of 34.0 kN was measured at a DLC of 289 mm. At this displacement stage, the bottom angle near the right side of the middle column fractured. Different to TSM-8, the load resistance of TSM-6 kept decreasing after the angle fracture first occurred due to the remaining angles fractured soon. Similar to TSM-8, the fracture of the angle in the second story was later than that in the ground story. Moreover,

188 the fracture of the angle near the middle column was occurred earlier than that near the side column.
189 The failure mode of TSM-6 is shown in Fig. 11.

190 **TSM-10：**Compared to TSM-8, thicker angle of 10 mm was used in TSM-10. The YL of 21.4
191 kN, which is about 158.5 % and 230.1 % of that of TSM-8 and TSM-6, is measured at a DLC of 23
192 mm. The greater YL measured in TSM-10 is mainly because that the first yield was measured at the
193 beam flange, rather than at the angle. Different to TSM-8 and TSM-6, the load resistance kept
194 increasing until the DLC reached 425 mm due to tear failure of the beam flange near the middle column
195 in the ground story. The PL of TSM-10 is 106.2 kN, which is 239.2 % and 312.4 % of that of TSM-8
196 and TSM-6, respectively. Further increasing DLC to 483 mm, the top angle near the side column in
197 the second story fractured. After that, the fracture of angle occurred in sequence. The failure mode of
198 TSM-10 was presented in Fig. 12. Different to TSM-8 and TSM-6, tear failure of the beam flanges
199 near the middle column in the ground story was observed.

200 **Horizontal reaction force**

201 Fig. 13 shows the horizontal reaction force (negative and positive values represent compressive
202 and tensile reaction force, respectively.) From the figure, initial compressive reaction force was
203 measured in TSP and TSM specimens. Thus, compressive arch action actually was developed in the
204 beams either subjected to a penultimate column or interior column scenario. The maximum
205 compressive reaction force in TSP-8, TSM-8, TSM-6, and TSM-10 was -12.4 kN, -13.4 kN, -12.1 kN,
206 and -16.1 kN, respectively. Therefore, even without overhanging beams, TSP-8 developped similar
207 compressive arch action as that of TSM-8. Increasing the thickness of steel angle will not enhance
208 compressive arch action significantly. However, for TSM-10, as the first yield was occurred at the
209 beam flange rather than the steel angle, larger yield load and compressive arch action developed. As
210 the compressive reaction force is relatively low, the compressive arch action is insignificant, which
211 agrees with the findings from previous studies (Yang and Tan 2013a, b). As the span/depth ratio in
212 steel beams are much larger than that of reinforced concrete beams, compressive arch action for tested
213 specimens is insignificant. Therefore, in later discussion, the compressive arch action was included in

flexural action. Moreover, for all specimens, majority of compressive reaction force was attributed to the bottom pin support except for TSM-6, which was mainly attributed to the second story. In large deformation stage, tensile reaction force was measured including TSP-8. The maximum tensile reaction force of TSP-8, TSM-8, TSM-6, and TSM-10 was 27.0 kN, 82.7 kN, 57.9 kN, and 179.7 kN, respectively. Thus, contrary to compressive arch action, without overhanging beams in TSP-8 resulted in much lower tensile reaction force and catenary action. Moreover, increasing the thickness of the steel angle could increase catenary action significantly. For TSM-10, much greater catenary action was developed mainly due to the thicker angle changed the failure mode of the specimen (fracture of the beam flange, rather than fracture of the steel angle). Different to compressive reaction force, the tensile reaction force was almost provided by the bottom pin support and second story equally.

Deformation measurements

As shown in Fig. 14, outward movements were observed initially through horizontally installed LVDTs. Compared to the joints without overhanging beams, the joints with overhanging beams showed lower outward movements (refer to Fig. 14a). Moreover, the joint in the second story achieved greater outward movements than that in the first story. Similarly, greater inward movements were measured in the joints without overhanging beams. Compared to TSP-8, TSM-8 measured much lower outward movements, as shown in Fig. 14b. However, the inward movements of TSM-8 actually were greater than that of the joints with overhanging beams in TSP-8. This is mainly due to greater tensile force developed in TSM-8, which pulled the steel angle to achieve greater horizontal deformation. As shown in Figs. 14b-d, TSM-8, TSM-6, and TSM-10 achieved similar inward movements in the joints. This could be explained that although TSM-10 developed the largest tensile force, the steel angle in TSM-10 has largest horizontal stiffness. Similarly, the tensile force in TSM-6 is least. However, 6 mm thickness angle in TSM-6 resulted in the lowest horizontal stiffness. Therefore, the maximum inward movement of TSM-6, TSM-8, and TSM-10 is similar.

Fig. 15 shows the deflection shape of the beams with various stages. As shown in Fig. 15a, for TSC-8, the deformation shape of the beam in corner bay close to the deformation of a cantilever beam

under a concentrated load. The chord rotation, which is defined as the ratio of DLC to beam span, will overestimate the rotation of the beam near the interior column but under-estimate the rotation of the beam end near the lost corner column. However, different to TSC-8, as shown in Fig. 15b, double curvature deformation shape was observed in TSM-8. Conversely, the chord rotation could accurately estimate the rotation of the beam near the side column but over-estimate the rotation of the beam near the middle column. Furthermore, the deformation was concentrated at the angles rather than the beams. Similar phenomenon was found in previous studies (Hasan et al. 2017; Kong and Kim 2017). For TSP-8, TSM-6, and TSM-10, similar results were observed.

Internal force measurements

To further understand the load resisting mechanism, the internal forces, such as axial force and bending moment in beams, should be quantified from the test results. The reliability of strain gauge results to determine the load resistance of tested specimens was first evaluated. The calculation method has been described in detail in authors' previous work (Qian et al. 2020a). As shown in Fig. 2b, strain gauges installed in Sections A1-4 or A1-8 were utilized for bending moment calculation while strain gauges installed in Sections B1-4 or B1-8 were utilized for determination of the axial force. Figs. 16 and 17 compare the vertical load-displacement curves and horizontal reaction force-displacement curves based on the results of load cell and strain gauges, respectively. From the figures, it was found that, generally, the analytical results from strain gauge readings agree with the measured value from load cells well, except at the location of fracture in either steel angle or beam flanges. Therefore, the strain gauge results are reliable to be used in further discussion.

Based on strain gauge results, Fig. 18 illustrates the de-composition of load resistance from different load resisting mechanisms. As shown in Fig. 18a, for TSC-8, the load resistance purely relied on flexural action during test. For TSP-8, as shown in Fig. 18b, considerable catenary action was developed even one side column did not have overhanging beams (no horizontal constraints from surrounding bays). The maximum contribution of catenary action is 48.1 % for TSP-8. However, before fracture of the steel angle, majority of the load resistance was also attributed into flexural action.

For TSM-series specimens, similar to TSP-8, catenary action was kicked-in in large deformation stage. Compared to TSP-8, the contribution of catenary action in large deformation stage was much greater. The maximum contribution of catenary action of TSM-8, TSM-6, and TSM-10 was 358.4 %, 95.6 %, and 124.6 %, respectively. The contribution of catenary action was even larger than the total load resistance, which could be explained by the contribution of flexural action was negative in large deformation stage, which can be explained as the compressive angle become tensile angle after the original tensile angle was fractured.

DISCUSSION OF TEST RESULTS

Load resistance capacity at different stories

Unlike previous studies (Sadek et al. 2011; Yang and Tan 2013a; Wang et al. 2016; Zhong et al. 2020), two-story sub-frames was fabricated and tested in this study to evaluate the difference of the development of load resisting mechanisms in different stories. Thus, based on the strain gauge results, the contribution of load resistance from different stories was determined and presented in Fig. 19. As shown in Figs. 19a and b, for TSC-8 and TSP-8, before failure first occurred at the connection, the load resistance from the first and second story is similar. For TSM-8, TSM-6, and TSM-10, as shown in Figs. 19c, d, and e, the load resistance from the first and second story is similar at early stage of the test. However, when the DLC reached 90 mm, 125 mm, and 150 mm, the load resistance of first story exceeded that of second story for TSM-8, TSM-6, and TSM-10, respectively. To reveal the difference further, the flexural action and catenary action of each story were calculated and shown in Fig. 20. As shown in Fig. 20, the flexural action developed in the first and second story is similar prior to first fracture of the angle or beam flange. However, the catenary action developed in the first story is always greater than that in the second story. Thus, for TSC-8 and TSP-8, the load resistance from the first and second story is similar as flexural action dominated the load resistance. However, for TSM-series specimens, catenary action dominated the load resistance in large deformation stage, resulting in greater load resistance from the first story in large deformation stage.

Effects of the position of column removal

Fig. 5 compares the vertical load response under various column removal scenarios. The initial stiffness of TSM-8 and TSP-8 was much larger than that of TSC-8. The initial stiffness of TSC-8, TSP-8, and TSM-8 was 0.13, 0.55 and 0.68 kN/mm, respectively. Moreover, the PL of TSC-8, TSP-8, and TSM-8 was 16.6 kN, 39.8 kN, and 44.4 kN, respectively. Thus, the initial stiffness of TSC-8 was only 18.9 % of that of TSM-8. This was because the beams of TSC-8 worked as cantilever beam in flexural action stage, while plastic hinge was formed in two beam ends in TSM-8. Thus, for TSC-8, the number of plastic hinges was only 1/4 of that of TSM-8. However, the PL of TSC-8 was 37.4 % of that of TSM-8. This indicated that partial plastic hinges were formed at the beam end near the corner connection of TSC-8 due to Vierendeel action. Therefore, for a moment resisting frame, the Vierendeel action should be considered to evaluate the load resisting capacity of the frames subjected to the loss of a corner column scenario. However, majority of existing tests (Stylianidis et al. 2016b; Hou et al. 2016; Wang et al. 2017) conservatively treated the beam as a cantilever beam in corner column removal scenario. This is because these tests based on single-story beam-column sub-assemblages, it is unable to replicate the interaction between the structural components in different stories (merit of Vierendeel action) well. The initial stiffness and PL of TSP-8 is 80.9 % and 89.6 % of that of TSM-8. It indicated that the lack of horizontal constraints would slightly decrease the load resistance of the specimen. The vertical displacement corresponding PL of TSC-8, TSP-8, and TSM-8 was 310 mm, 564 mm, and 394 mm, respectively. Thus, the vertical displacement corresponding PL of TSC-8 was only 78.7% of that of TSM-8. However, the vertical displacement corresponding PL of TSP-8 was 143.1% of that of TSM-8 due to the side column without horizontal constraints were able to move inwards to the middle column in the large deformation stage, which would effectively delay the fracture of steel angle. Analyzing the results, the loss of a corner column is the most critical scenario among all the cases. As shown in Fig. 18a, the absence of adequate horizontal constraints in the case of corner column removal, resulting in limited catenary action developed, which is the second line of defense.

316 **4.3. Effects of angle thickness**

317 Fig. 10 illustrates the effects of angle thickness on the performance of steel frames. The initial
318 stiffness of TSM-6, TSM-8, and TSM-10 was 0.49, 0.68 and 1.12 kN/mm, respectively. Compared to
319 TSM-8, the initial stiffness of TSM-6 decreased by 27.9 % while TSM-10 increased by 64.7 %. In
320 addition, the PL of TSM-6, TSM-8, and TSM-10 was 34.0 kN, 44.4 kN, and 106.2 kN, respectively.
321 The increasing the angle thickness from 6 mm to 8 mm, the PL only increased by 30.6 %. However,
322 increasing the angle thickness from 8 mm to 10 mm, the PL could increase by 139.2 %. This is because,
323 compared to TSM-8, TSM-10 was failed at the beam flange, rather than at the steel angle. Furthermore,
324 the DLC corresponding PL of TSM-6, TSM-8, and TSM-10 was 289 mm, 394 mm, and 425 mm,
325 respectively. Thus, increasing the angle thickness, the deformation capacity of the steel frame was also
326 increased. It should be emphasized that different from TSM-6 and TSM-8, which were fractured at the
327 heel of the angle, for TSM-10, the plastic hinges were formed along the bolt center-lines, which
328 increased the deformation capacity (Yang and Tan 2012; Pirmoz et al. 2009).

329 **ANALYTICAL ANALYSIS**

330 Although experimental tests were performed to investigate the influences of different column
331 missing scenarios and angle thickness, as the number of tested specimens is relatively few, an analytical
332 model was developed here to further understand the capacity of steel frames with top-and-seat angle
333 connections to resist progressive collapse.

334 **Middle column removal**

335 Based on analysis of the test results, the load resistance of steel frames could be calculated by
336 summation of the load resistance from flexural action and catenary action, as expressed by Eq. 1.
337 Considering the difference between different stories, in this analytical model, it was assumed similar
338 flexural action developed in different stories while the discrepancy on catenary action was considered.

339 $$P^{middle} = P_{FA} + P_{CA} \quad (1)$$

340 ***Flexural action***

341 For flexural action resistance, a bilinear moment-rotation model was adopted by assuming force-
342 deformation characteristics at both sides of connections was identical, as shown in Fig. 21.

According to (Bruneau et al. 1997), the yield moment of an angle leg section is 0.667 times its plastic moment. The connection yield moment can be expressed by Eq. 2:

$$M_y = M_p / 1.5 \tag{2}$$

An equation from Pirmoz et al. (2009) is used to evaluate the plastic moment of the connection:

$$M_p = \frac{\beta M_{p-angle}}{g} h_b \tag{3}$$

where β is the parameter used to accurately estimate the effect of variates that affect the pattern of mechanism which can be found in Pirmoz et al. (2009), $M_{p-angle}$ is the plastic moment capacity of the tensile angle leg which can be calculated by Eq. 4; g is the gage distance of the tensile angle as shown in Fig. 22a, h_b is the beam depth.

The plastic moment capacity of the tensile angle with material strength f_y, width b, and thickness t, can be determined as follow:

$$M_{p-angle} = \frac{f_y b t^2}{4} \tag{4}$$

As suggested by Pirmoz et al. (2009), the initial stiffness K_i and the tangent stiffness of the connection K_{py} can be calculated by Eqs. 5-7.

$$K_i = h_b^2 K_{ta} \tag{5}$$

$$K_{ta} = \frac{1}{\frac{1}{\alpha K_1} + \frac{1}{K_3}} \tag{6}$$

$$K_{py} = \left(c\alpha - d\right) K_i \tag{7}$$

In above equations, K_{ta} is the equivalent stiffness of the springs of the tensile angle vertical leg (K_1), the bolt axial stiffness (K_2), and the bolt flexural stiffness (K_3) in series, as shown in Fig. 22b. Ignoring axial deformation of the column bolts, K_{top} can be calculated by Eq. 6. α is a modification factor for the flexural stiffness; c and d are the parameters to consider the effects of different material properties. The equations for determination of K_1, K_3, α, c, and d can be found from Pirmoz et al. (2009) in detail.

Before the connection yielding, the load resistance of the frame was only provided by flexural action. For the specimens under middle column removal scenario, the yield displacement u_y^{middle} and yield load P_y^{middle} were determined by Eqs. 8 and 9, respectively.

$$u_y^{middle} = M_y L / K_i \tag{8}$$

$$P_y^{middle} = 2 \times 2 \times \frac{2M_y}{L} \tag{9}$$

where L is the span length.

In post yield stage, the relationship between vertical displacement u and flexural action as shown in below:

$$M_{py} = M_y + \frac{K_{py}\left(u - u_y^{middle}\right)}{L} \tag{10}$$

$$P_{FA}^{middle} = 2 \times 2 \times \frac{2M_{py}}{L} \tag{11}$$

Catenary action

Assuming the column with sufficient horizontal constraints have full connectivity with the angle, the axial deformation of the beams can be determined based on the second-order approximation and expressed as Eq. 12 (Stylianidis et al. 2016a), as shown in Fig. 23a. It should be noted that the axial

deformation of the beam is twice the deformation of a single angle connection as a beam has two angle connection.

$$\Delta = \Delta^b / 2 = L(1-\cos\theta)/2 = u^2/(4L) \quad (12)$$

It should be noted that catenary action began to develop once the axial deformation exceeded the gap in the angle connection. As the designed allowance of bolts was 1 mm, the gap related to axial deformation (Δ_{gap}^{1st}) is 2 mm for the beams in the first story. As the gaps in the first story will affect the formation of catenary action in the second story, the gap (Δ_{gap}^{2nd}) is 4 mm for the beams in the second story. The behavior of spring load-deformation relationship is shown in Fig. 23b. Based on the force equilibrium, the catenary action of each story can be calculated according to Eq. 13.

$$P_{CA} = \frac{K_s\left(u - u_{\Delta gap}\right)^3}{L^2} \quad (13)$$

where K_s is the spring stiffness, which will be introduced in detail as following; $u_{\Delta gap}$ is the vertical displacement in accordance with Δ_{gap} ($u_{\Delta gap} = \sqrt{4L\Delta_{gap}}$ based on Eq. 12).

For TSM-6 and TSM-8, the failure mode was controlled by angle fracture. The elastic stiffness of the spring in the ground story K_s^{1st}, as proposed by Faella et al. (2000), can be determined as Eq. 14.

$$K_s^{1st} = K_{at} = \frac{0.5 b_{eff} t^3 E}{m^3}\left(\frac{4\gamma}{4\gamma+3}\right) \quad (14)$$

where b_{eff} is the effective width of the angle which can be obtained in Faella et al. (2000), E is the Young's modulus, the geometric parameter m and the coefficient $\gamma = \frac{I_2/L_2}{I_1/L_1}$ are shown in Fig. 24.

Based on experimental results, the elastic stiffness of the spring in the second story (K_s^{2nd}) is about 0.4 of that of K_s^{1st}. It was assumed that the specimen reached its ultimate capacity when the axial

399 force of ground story $N^{1st} = P_{CA}^{1st} / \sin\theta$ exceeds the bending resistance of the tensile angle ($F_{T,Rd}$), as

400 shown in Eq. 15.

401 $$F_{T,Rd} = \frac{4M_{y,Rd}}{m} = \frac{b_{eff} t^2 f_y}{m} \quad (15)$$

402 For TSM-10, as fracture occurred at the beam flange, rather than at a steel angle. The spring

403 stiffness K_s' (to distinguish K_s is Eq. 13) should be determined as Eq. 16, where the stiffness of angle

404 in tension (K_{at}), the stiffness of beam flange in bearing (K_{fb}), and the stiffness of angle in bearing

405 (K_{ab}) are equivalently considered.

406 $$K_s' = \frac{1}{\frac{1}{K_{at}} + \frac{1}{K_{fb}} + \frac{1}{K_{ab}}} \quad (16)$$

407 where K_{at} could be determined by Eq. 14, K_{fb} and K_{ab} could be determined by Eq. 17, as

408 suggested by Rex et al. (2003). It should be noted that Eq. 17 is proposed for bearing stiffness of a

409 single plate with a single bolt. For tested angle, two bolts were utilized. Thus, K_b should be $2K_b'$ herein.

410 Moreover, for K_{fb} and K_{ab}, the geometric and material properties of beam flange and angle were

411 utilized, respectively.

412 $$2K_b' = 2\left(\frac{1}{\frac{1}{K_{br}} + \frac{1}{K_b} + \frac{1}{K_v}}\right) \quad (17)$$

413 The bearing stiffness $K_{br} = 120 t_p f_{yp} \left(d_b / 25.4\right)^{0.8}$, bending stiffness $K_b = 32 E_p t_p \left(L_e / d_b - 0.5\right)^3$ and

414 shear stiffness $K_v = 6.67 G_p t_p \left(L_e / d_b - 0.5\right)$; in which G_p is the shear modulus of the steel plate, L_e is

415 the distance from bolt center to plate edge.

For TSM-10, it was assumed that failure occurred when the beam axial force exceeded the bearing capacity of the beam flange, as shown in Eq. 18 (Liu et al. 2015).

$$F_{fb,Rd} = \min\left(L_e, 2.76d_b\right) \times f_{uf} t_f \tag{18}$$

Penultimate column removal

The stiffness of horizontal constraints of the steel frame subjected to the loss of a penultimate column scenario was determined by the side column without overhanging beams. Thus, it was not accurate to assume similar horizontal constraints to that from the side column with overhanging beams. For simplicity, a reduction coefficient of λ=0.75 is assumed to related to the case of loss middle column scenario. Similar to the case of loss of a middle column, it was assumed that the specimen failure when the axial force of ground story $N^{1st} = P_{CA}^{1st} / \sin\theta$ exceeds the bending resistance of tensile angle ($F_{T,Rd}$), as shown in Eq. 15. Thus, the load resistance of the frame subject to the loss of a penultimate column was determined by Eq. 19.

$$P^{penultimate} = \lambda P^{middle} \tag{19}$$

Corner column removal

Vierendeel action was found to resist progressive collapse in TSC-8. Thus, the corner column in the second story has partial rotational constraints to the beam end. As suggested by Qian and Li (2015), a rotational constraint effectiveness factor ξ=0.7 was utilized to evaluate the extent of the rotational constraints in the corner joint. The yield load of TSC-8 is determined in Eq. 20.

$$P_y^{corner} = 2 \times \frac{\left(1+\xi\right) M_y}{L} \tag{20}$$

Qian and Li (2015) indicated that the real boundary condition of the corner column removal scenario (Fig. 25c) lay between the full (Fig. 25a) and free constraints (Fig. 25b). For full rotational constraint mode l (ξ=1), the yield displacement is expressed as below:

$$u_{y}^{full} = \frac{\phi_y}{6} L^2 \tag{21}$$

where ϕ_y is the yield curvature at fixed support in Fig. 25a.

For partial rotational constraint model (ξ=0.7), the yield displacement is expressed as below:

$$u_y^{partial} = \frac{\phi_y L^2}{6}(2-\xi) \tag{22}$$

Thus, yield displacement under corner column removal scenario can be expressed as in Eq. 23.

$$u_y^{corner} = \frac{u_y^{partial}}{u_y^{full}} u_y^{middle} = (2-\zeta) u_y^{middle} \tag{23}$$

As flexural action is considered in the prediction of TSC-8 and the progressive collapse resistance in post yield stage can be expressed as in Eq. 24.

$$P_{py}^{corner} = 2 \times \frac{(1+\xi) M_{py}}{L} \tag{24}$$

Similarly, for TSC-8, the vertical displacement corresponding the first fracture can be expressed as in Eq. 25.

$$u_{FF}^{corner} = (2-\xi) u_{FF}^{middle} \tag{25}$$

where $u_{FF}^{middle} = \sqrt[3]{\frac{F_{t,\mathrm{Rd}} L^2 \sin\theta}{K_s}} + u_{\Delta gap}^{1st}$ is the vertical displacement corresponding the first fracture of TSM-8.

Verification of analytical model

Fig. 26 compares the analytical load-displacement curve of tested specimens with those from tests. The key results of these curves are tabulated in Table 4. In general, the analytical models predict

455 the initial stiffness, yield load, and first fracture of the steel angle or beam flange well. However, the
456 analytical models could not predict the decreasing of the load resistance after first fracture.

457 **CONCLUSIONS**

458 In this paper, five two-story steel sub-frames with top-and-seat connections were tested under
459 different column missing scenarios. A series of analytical models were adopted and further developed
460 to predict the load resisting capacity of tested specimens. Based on experimental and analytical results,
461 conclusions are drawn:

462 1. It was found that the load resisting capacity and deformation capacity of TSC-8 are only 37.4 %
463 and 78.7 % of that of TSM-8. TSP-8 achieved 89.6 % of the load resisting capacity of TSM-8.
464 However, Compared to TSM-8, the deformation capacity of TSP-8 increased by 43.1 %.
465 2. The load resisting mechanisms of TSP-8 are similar to that of TSM-8, flexural action and
466 catenary action were able to develop to resist progressive collapse. However, catenary action
467 of TSP-8 was commenced much later than TSM-8. For TSC-8, only flexural action is developed
468 during test. Moreover, the partial rotational constraints from the corner column in the second
469 story due to Vierendeel action should be considered for determination of flexural action of the
470 frame under the loss of a corner column scenario.
471 3. When the angle thickness increased from 6 mm to 8 mm, the load resisting capacity increased
472 by 30.6 %. However, when the angle thickness increased from 8 mm to 10 mm, the load
473 resisting capacity increased by 139.2 %, which is mainly due to the thicker angle changed the
474 failure mode of the frame from angle fracture to the fracture of the beam flange.
475 4. Test results indicated that, an effective way to improve the performance of steel moment frames
476 against progressive collapse by increasing the angle thickness. Moreover, considering the
477 beneficial of large deformation capacity, which is important for development of catenary action,
478 of the frame with top-and-seat angle connection, the performance of the frames with top-and-
479 seat angle connection against progressive collapse was reliable and should be recommended.
480 5. The rotational constraint difference between the first and second story has little influence on

the flexural action. Thus, similar load resistance developed in the first and second story before first fracture occurred. However, compared with second story, the larger horizontal constraints for the beams in the ground story resulted in greater catenary action developed in the first story. Multi-story sub-frames were recommended for investigation on behavior of moment frames to resist progressive collapse, especially for the scenario of loss of a corner column.

6. Proposed analytical analysis could reasonably predict the load-displacement curve before the first fracture occurred in the angle or beam flange. However, the models are unable to predict the softening part of the load-displacement curve.

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DATA AVAILABILITY

Some or all data, models, or code that support the findings of this study are available from the corresponding author upon reasonable request.

FUTURE WORK

As the slab may affect the load redistribution capacity of steel frames with different connections significantly, it was necessary to carry out more tests on three-dimensional multi-story and multi-bay steel substructures including slabs subjected to different column missing scenarios in the future. Additionally, as mentioned in the section of “Test setup”, the commonly used push-down loading method, which is ignored the uniformly distributed dead load and live load, is adopted in this study. This may affect the failure mode and deformation capacity as well as catenary action capacity of the specimens. As no studies had been carried out on steel frames for progressive collapse included or excluded the effects of uniformly distributed loads, it is necessary to do relevant studies in the future.

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646
647 **FIGURE CAPTIONS**
648
649 **Fig. 1.** Location of the extracted frame in the prototype building (unit in mm): (a) plan view; (b)
650 elevation view
651 **Fig. 2.** Dimensions of the specimen and locations of strain gauge and displacement transducers (unit
652 in mm): (a) arrangements of strain gauges/rosettes and displacement transducers; (b) strain gauges
653 positions on sections
654 **Fig. 3.** Geometric details of top-and-seat angle connection (unit in mm): (a) elevation view; (b) lateral
655 view
656 **Fig. 4.** Test setups: (a) Schematic view of TSM-8; (b) Schematic view of TSP-8; (c) Schematic view
657 of TSC-8; (d) Photograph of TSC-8
658 **Fig. 5.** Comparison of the load-displacement curves of specimens: TSC-8, TSP-8 and TSM-8
659 **Fig. 6.** Failure mode of TSC-8
660 **Fig. 7.** Failure mode of TSP-8
661 **Fig. 8.** Comparison of bending moment diagrams of the specimen: (a) excluding uniform load, (b)
662 including uniform load
663 **Fig. 9.** Failure mode of TSM-8
664 **Fig. 10.** Comparison of the load-displacement curves of specimens: TSM-6, TSM-8 and TSM-10
665 **Fig. 11.** Failure mode of TSM-6

Table 1-Specimen properties

Test ID	Column removal position	Angle section (mm)
TSC-8	Corner	L70×8
TSP -8	Penultimate	L70×8
TSM-8	Middle	L70×8
TSM-6	Middle	L70×6
TSM-10	Middle	L70×10

Table 2-Material properties

Items	Plate thickness (mm)	Yield strength (MPa)	Yield strain	Ultimate strength (MPa)	Ultimate strain	Elongation (%)
Beam flange	8.0	310	0.0019	420	0.0240	12.0
Beam web	5.5	320	0.0021	430	0.0249	13.5
Column flange	10.0	300	0.0019	410	0.0267	14.0
Column web	7.0	295	0.0023	375	0.0242	13.0
Angle 1	6.0	300	0.0018	425	0.0243	14.0
Angle 2	8.0	310	0.0019	420	0.0276	12.0
Angle 3	10.0	290	0.0018	430	0.0264	14.1

Table 3-Test results

Test ID	U_{YL} (mm)	F_{YL} (kN)	K_{YL} (kN/mm)	U_{PL} (mm)	F_{PL} (kN)
TSC-8	40	5.1	0.13	310	16.6
TSP -8	20	11.0	0.55	564	39.8
TSM-8	20	13.5	0.68	394	44.4
TSM-6	19	9.3	0.49	289	34.0
TSM-10	23	21.4	1.12	425	106.2

Note: F_{YL} and F_{PL} represent yield load and peak load, respectively; U_{YL} and U_{PL} represent displacements corresponding the yield load and peak load, respectively; K_{YL} represents initial stiffness corresponding the yield load

Table 4-Comparisons between test results and analytical results

Test ID		K_{YL} (kN/mm)	Discrepancy	F_{YL} (kN)	Discrepancy	U_{FF} (mm)	Discrepancy	F_{FF} (kN)	Discrepancy
TSC-8	Test data	0.13	1.5%	5.1	2.1%	310	14.9%	16.6	5.8%
	Analytical results	0.13		5.2		356		17.6	
TSP-8	Test data	0.55	22.3%	11.0	32.1%	295	20.5%	36.7	0.2%
	Analytical results	0.67		14.6		356		36.7	
TSM-8	Test data	0.68	29.2%	13.5	-3.7%	289	-5.1%	41.3	-2.6%
	Analytical results	0.87		13.0		274		40.2	
TSM-6	Test data	0.49	52.9%	9.3	-7.4%	289	1.5%	34.0	5.6%
	Analytical results	0.75		8.6		293		35.9	
TSM-10	Test data	1.12	2.0%	21.4	49.5%	425	-8.8%	106.2	-1.7%
	Analytical results	1.14		32.0		388		104.4	

Note: U_{FF} and F_{FF} represent the vertical displacement and vertical load corresponding the first fracture

Figure 1 Click here to access/download;Figure;Fig. B1.pdf

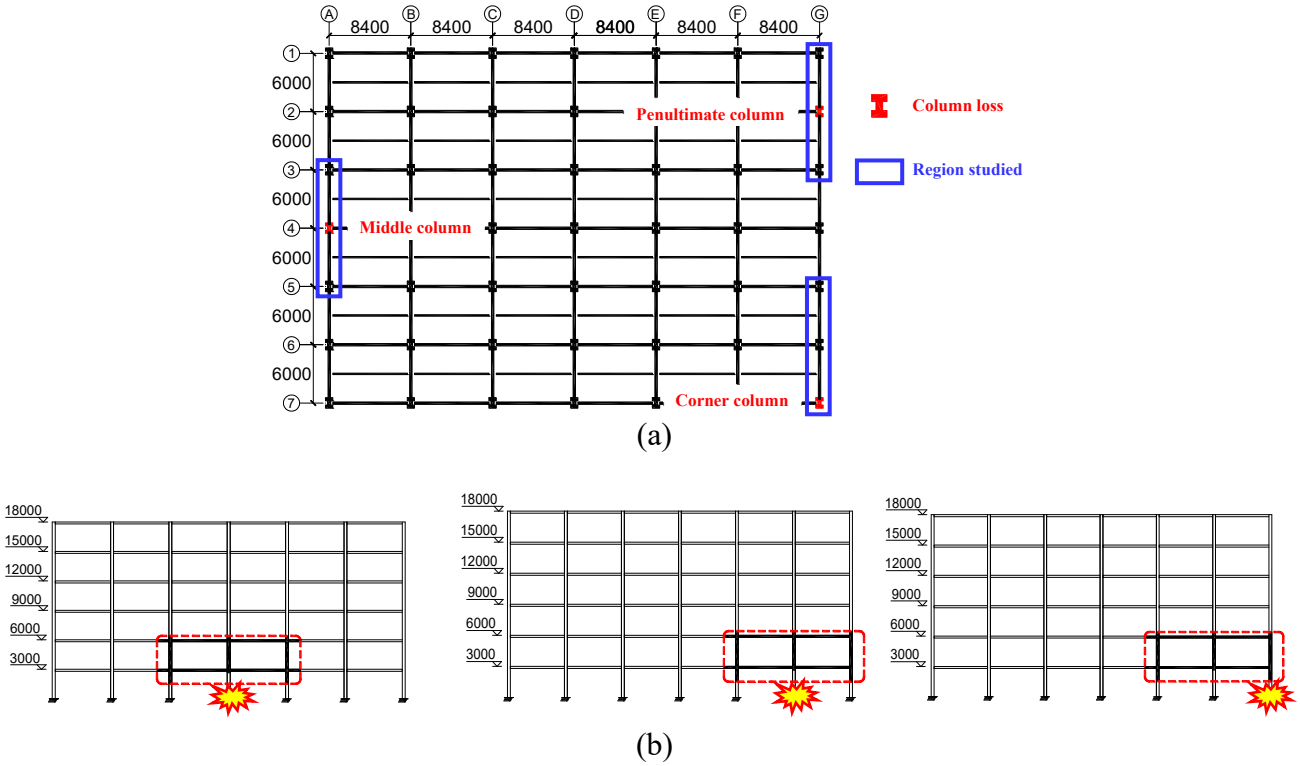


Figure 2 Click here to access/download;Figure;Fig. B2.pdf

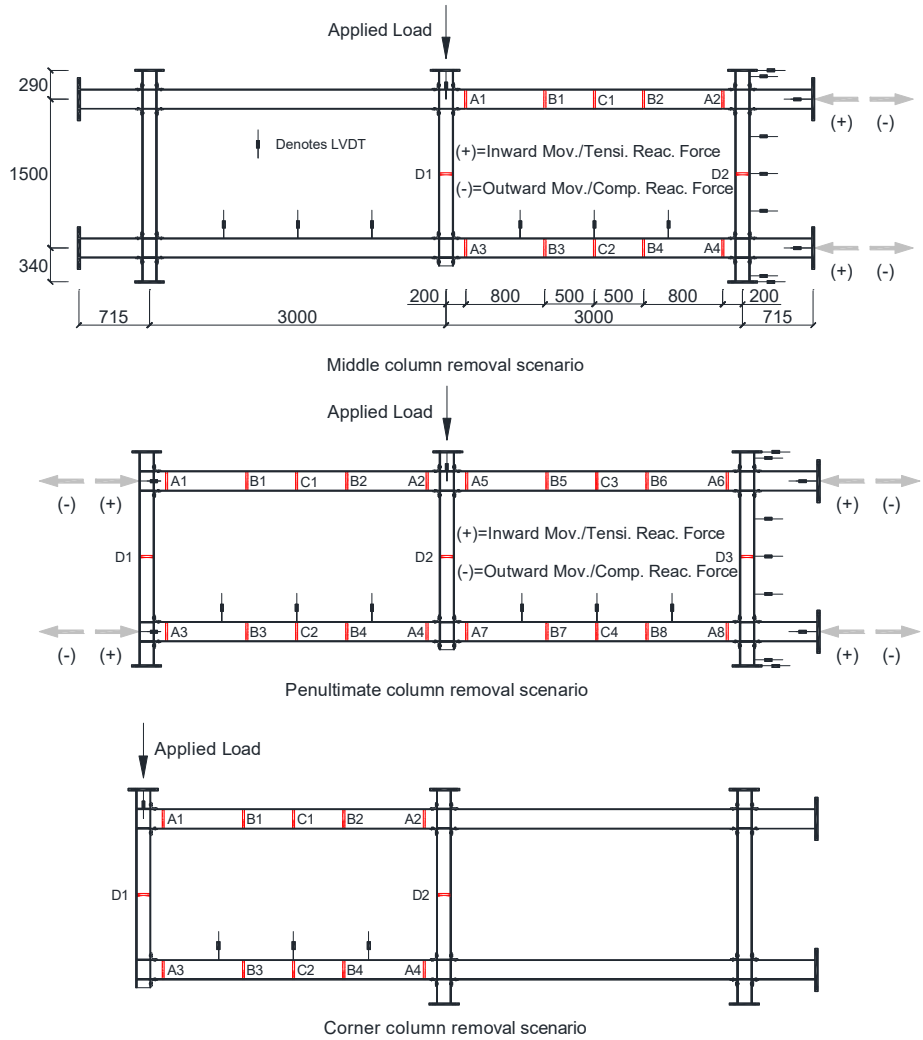
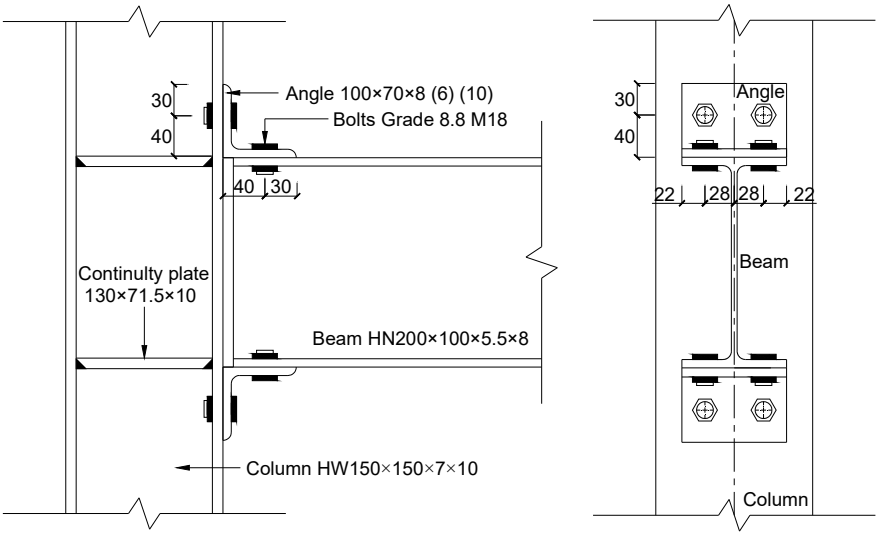
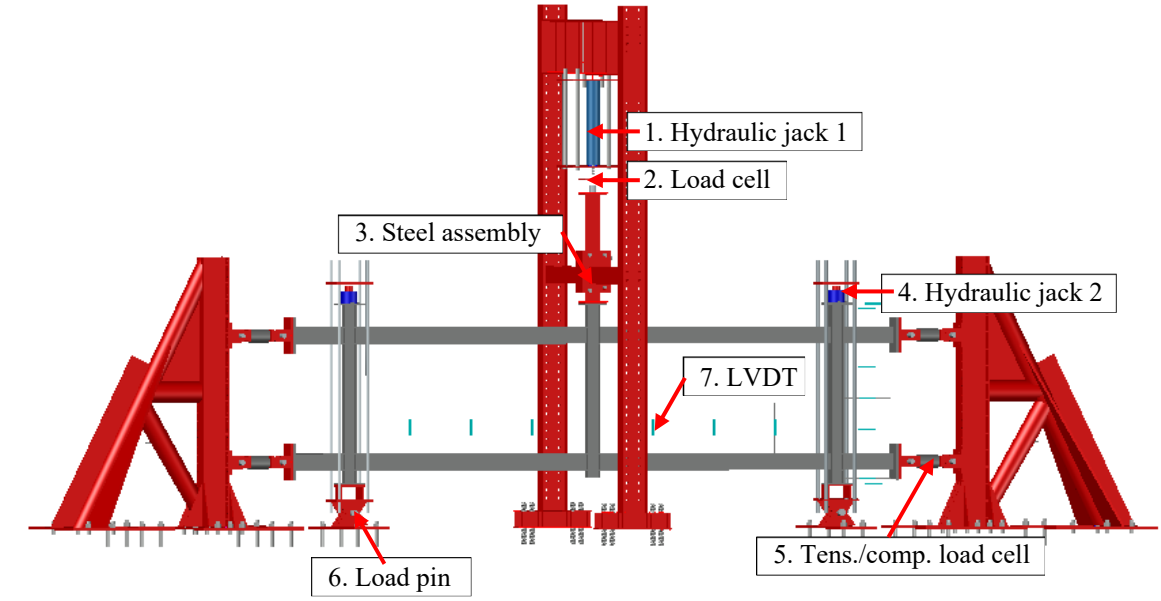


Figure 3 Click here to access/download;Figure;Fig. B3.pdf



(a) (b)

Figure 4-1



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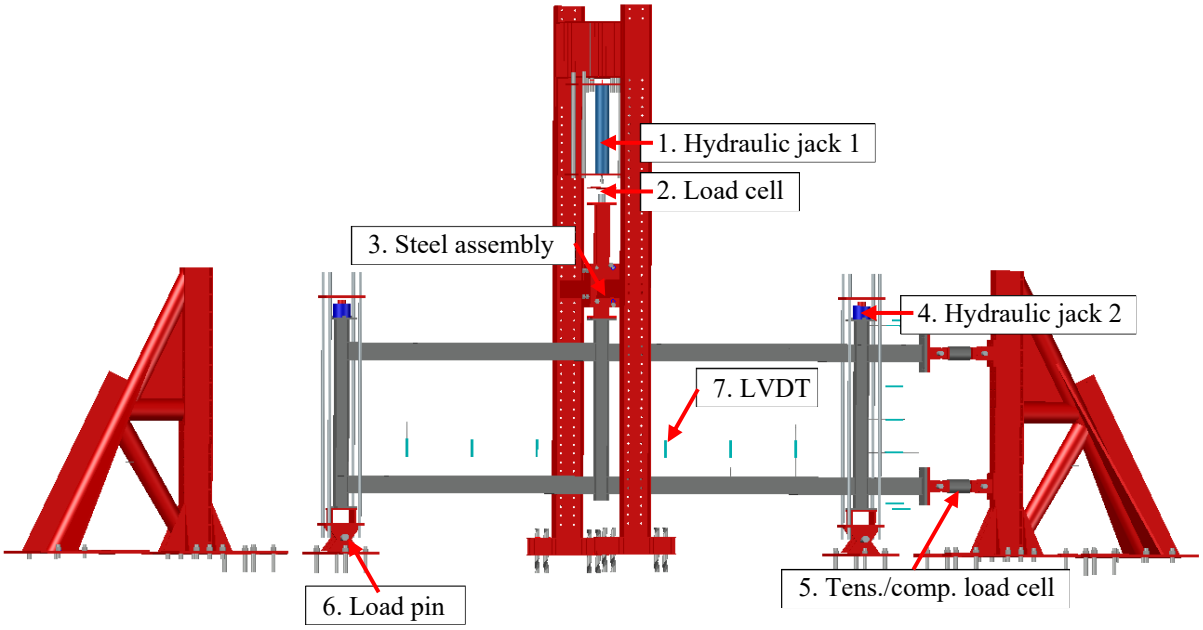

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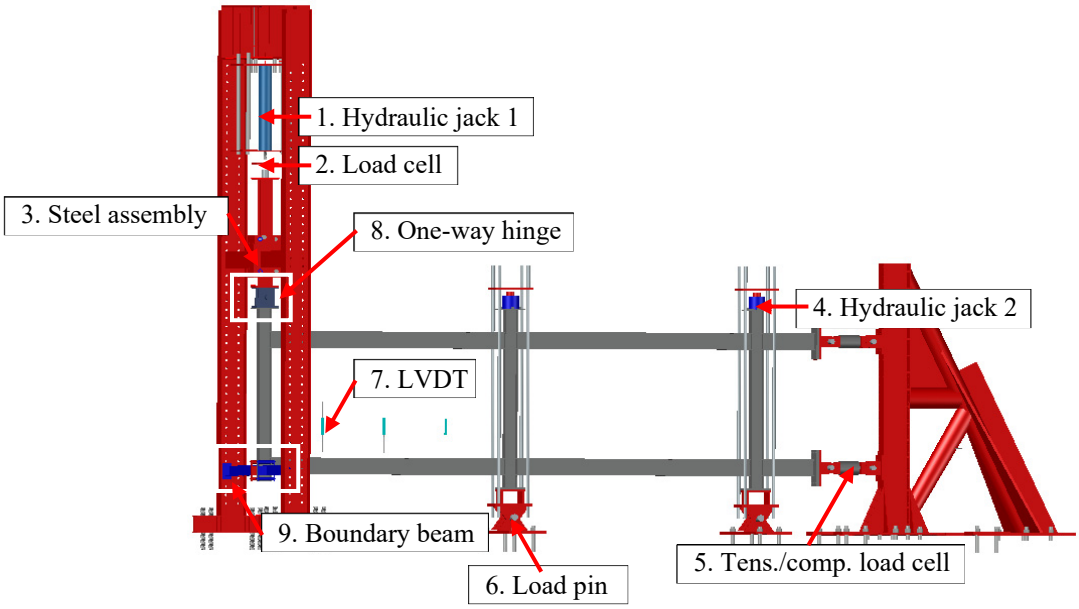

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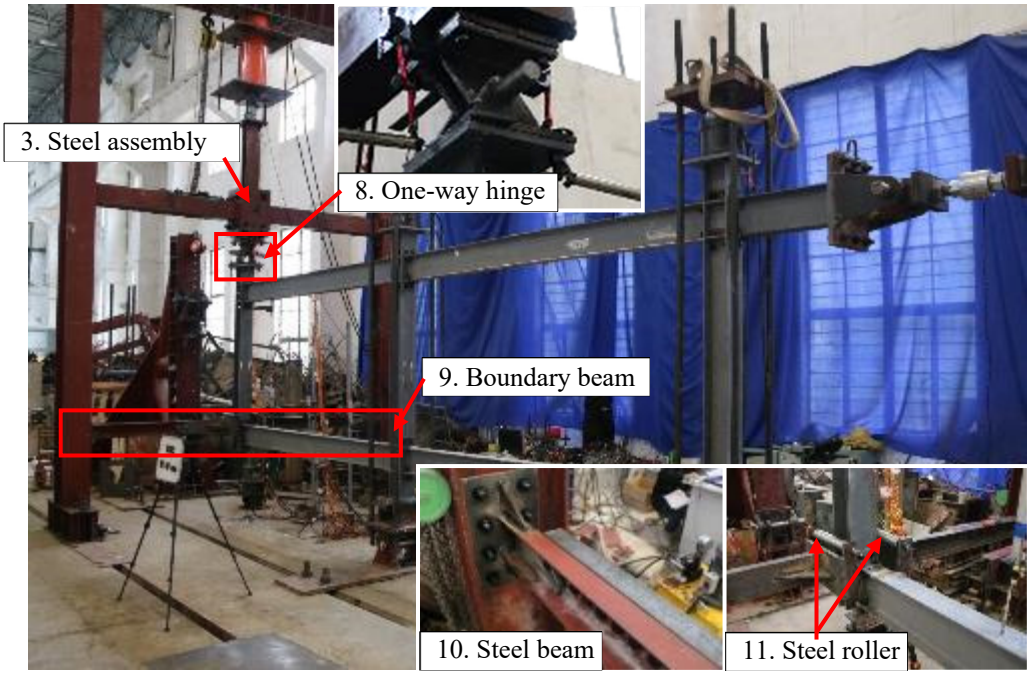


(d)

Figure 5

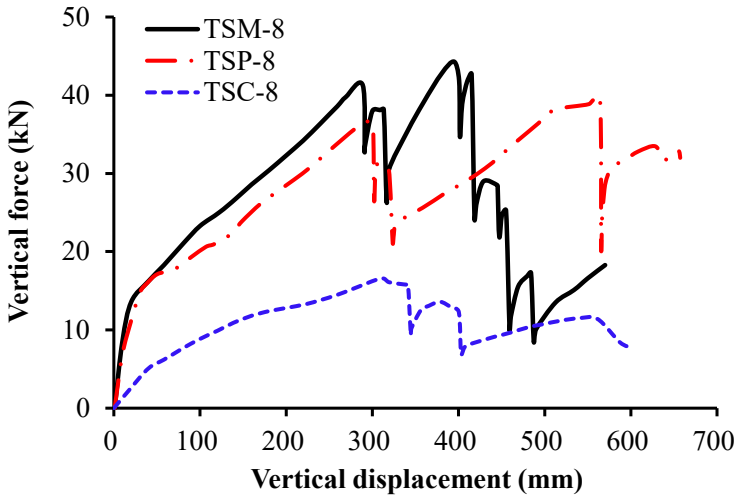


Figure 6 Click here to access/download;Figure;Fig. B6.pdf

Joint A and B: tensile angles fractured close to the heel

Joint C: tearing failure occurred near bolt holes

Joint D: bolt holes deformed into elliptical shapes

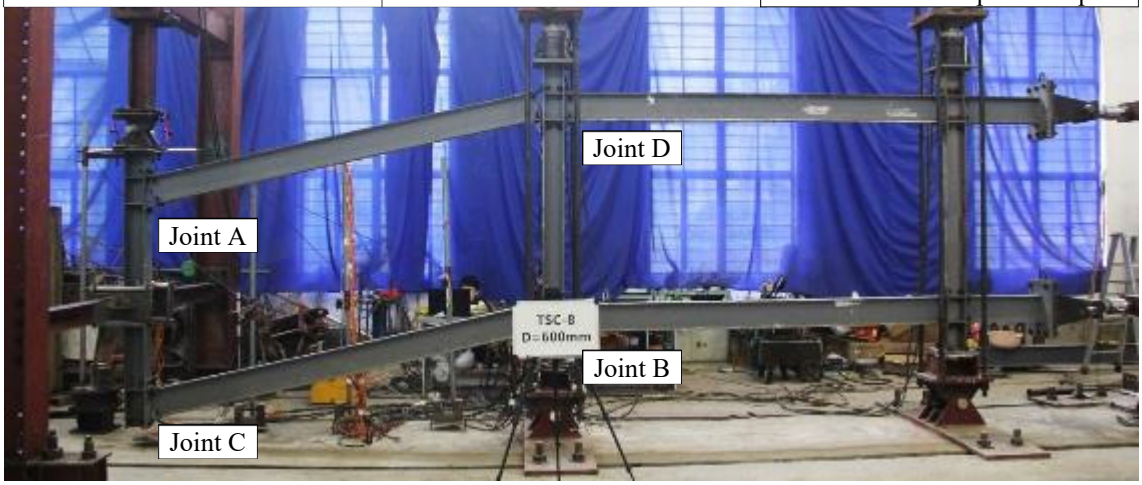
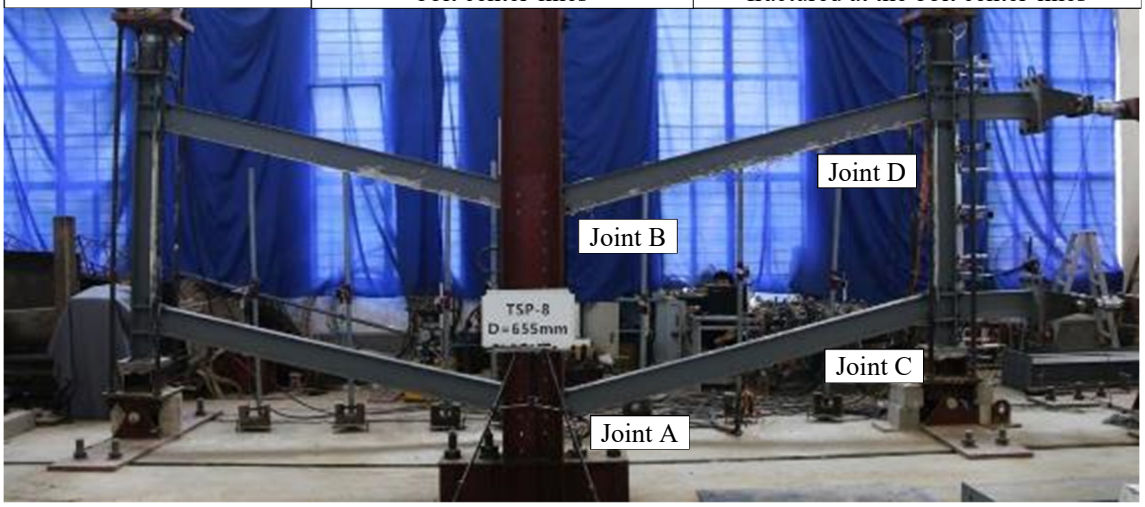


Figure 7

Joint A: tensile angles fractured close to the heel

Joint B: tensile angle in the left side fractured close to the heel while the right one fractured at the bolt center-lines

Joint C and D: tensile angles fractured at the bolt center-lines



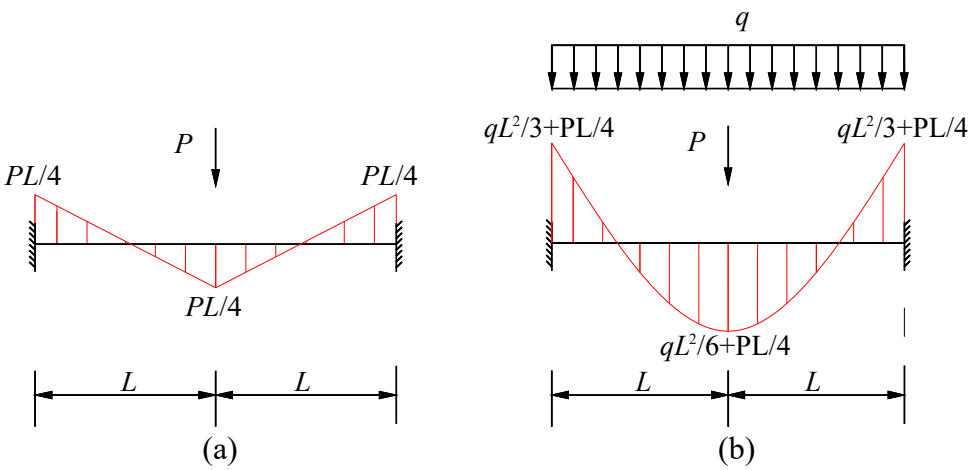


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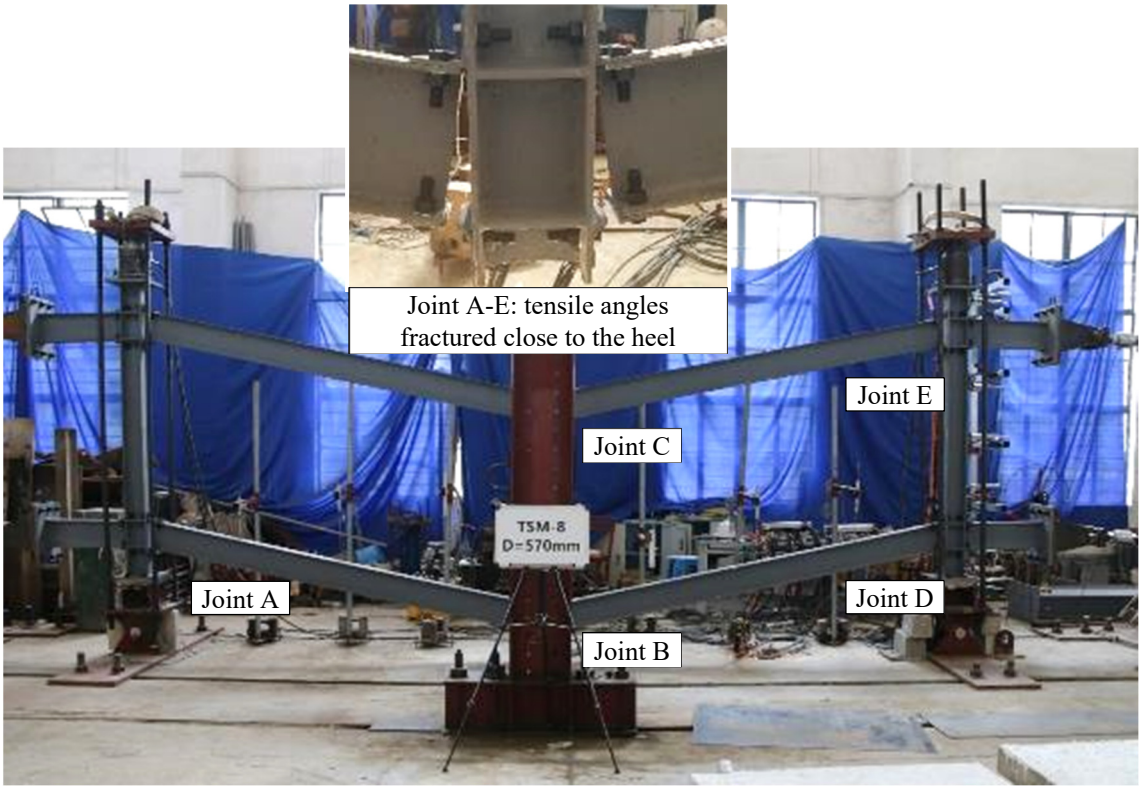
Figure 9



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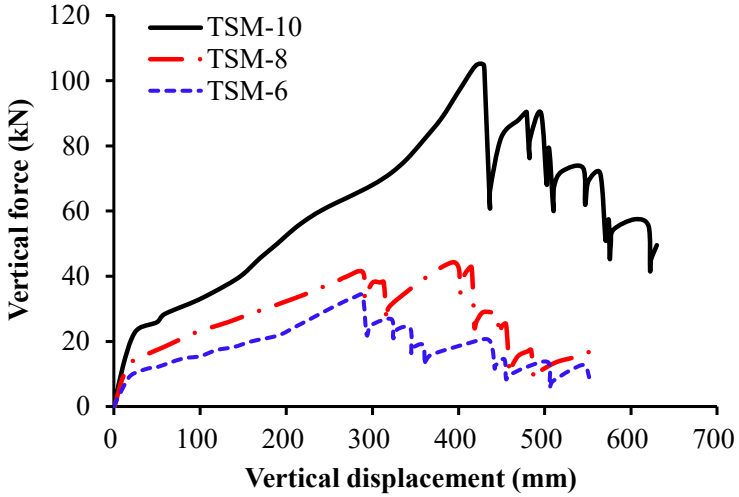

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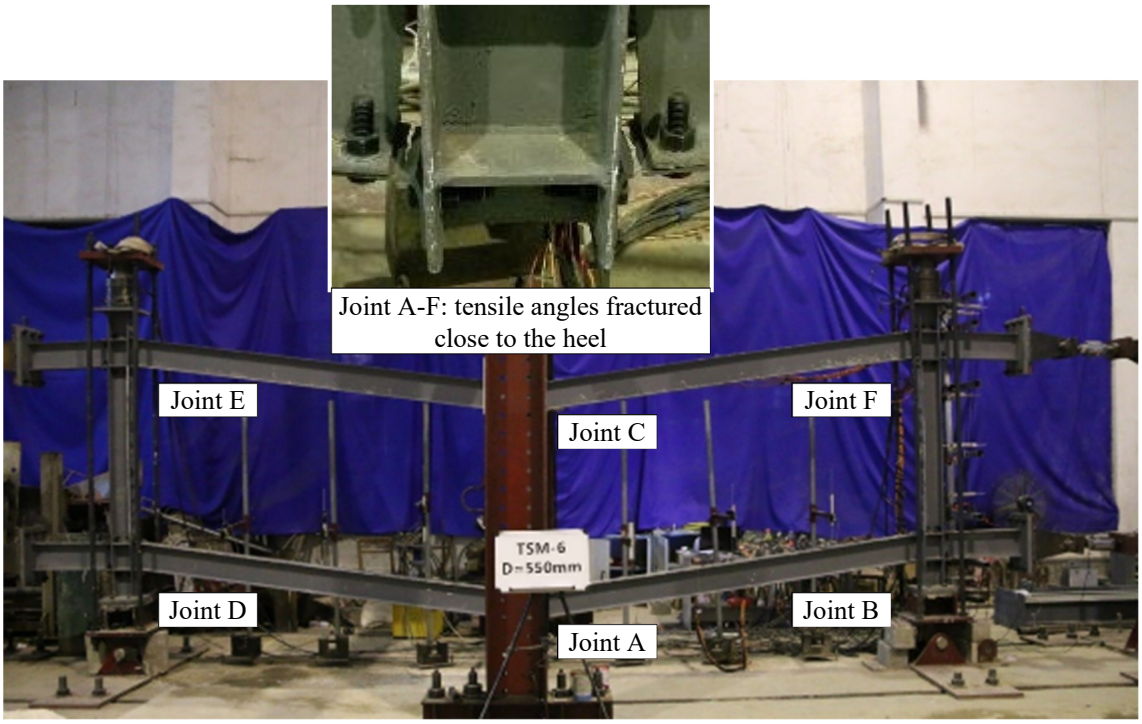

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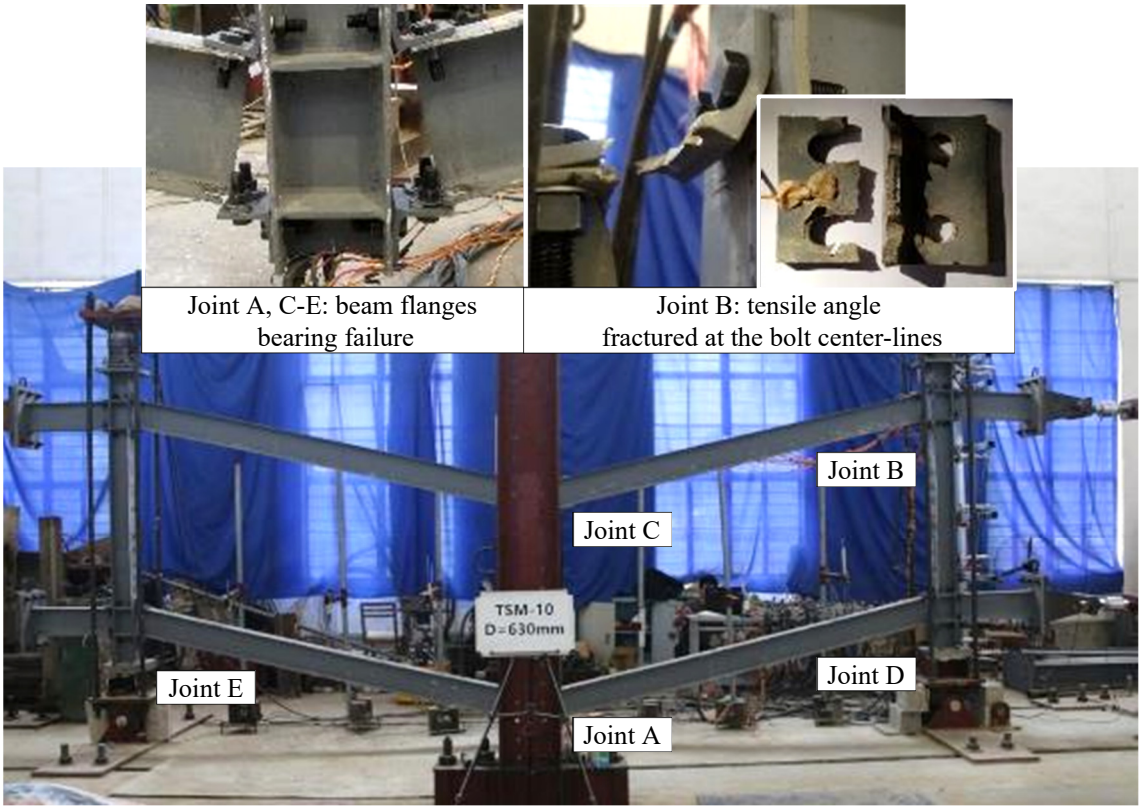

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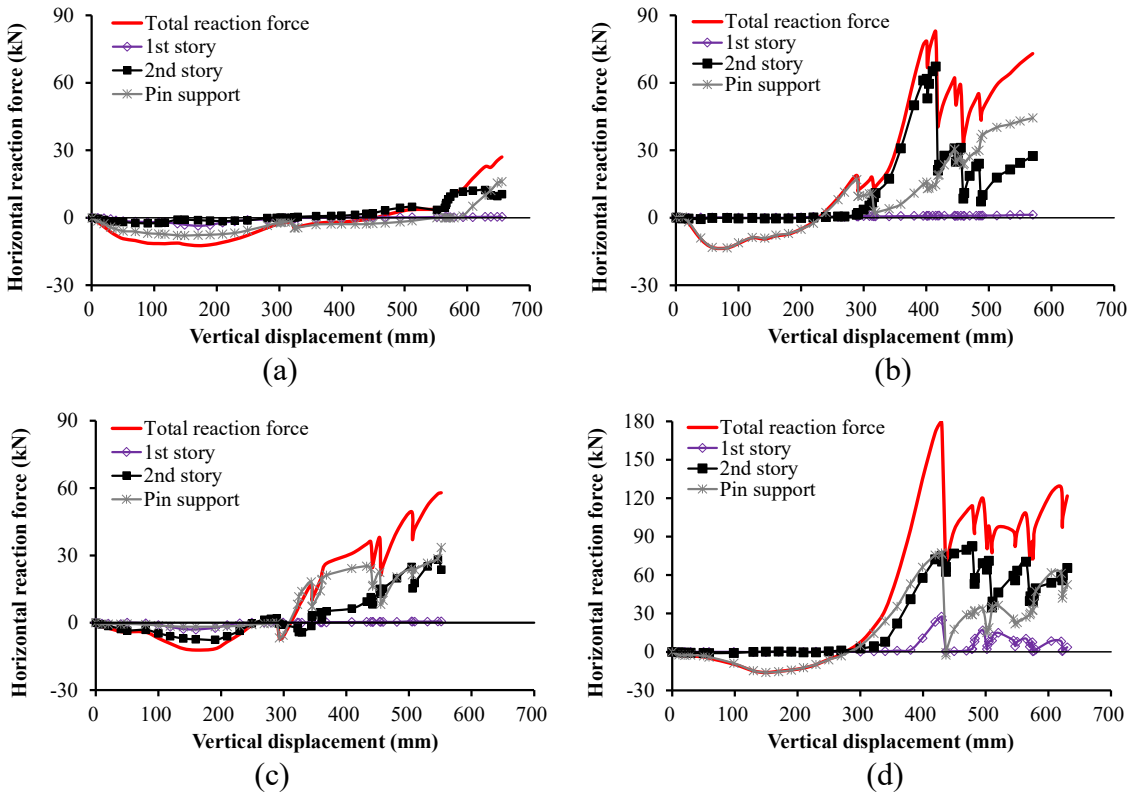

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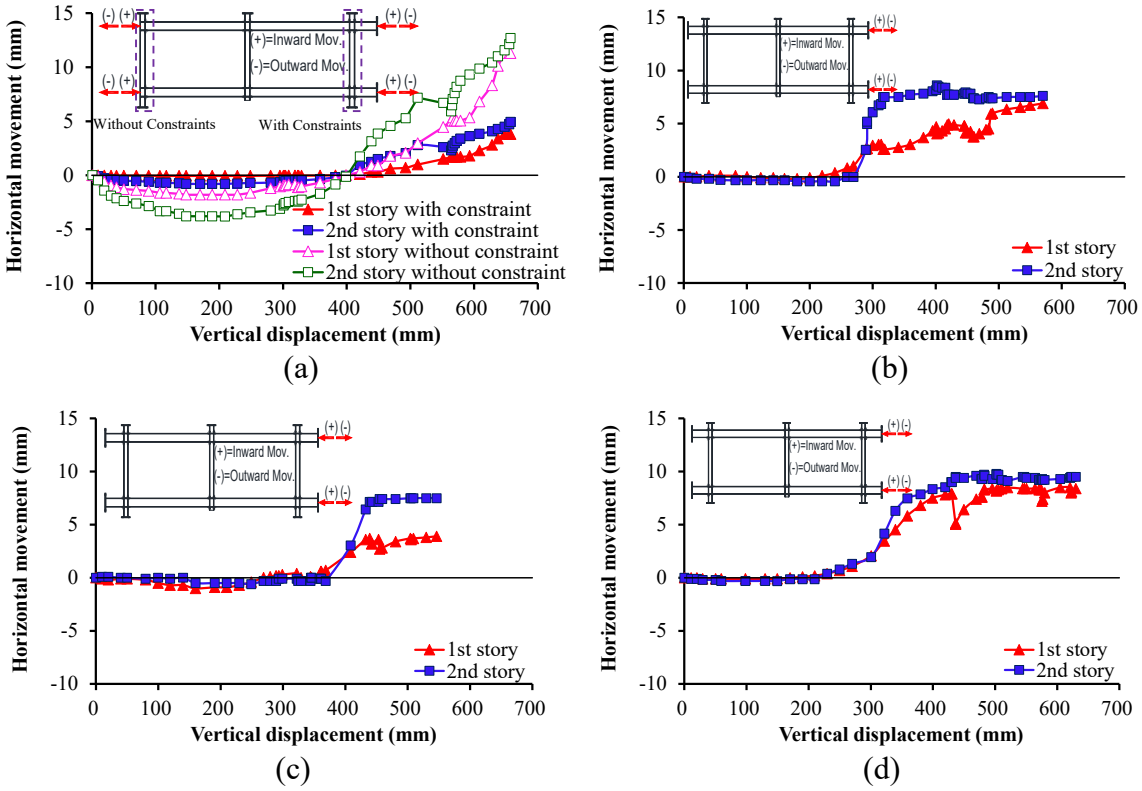

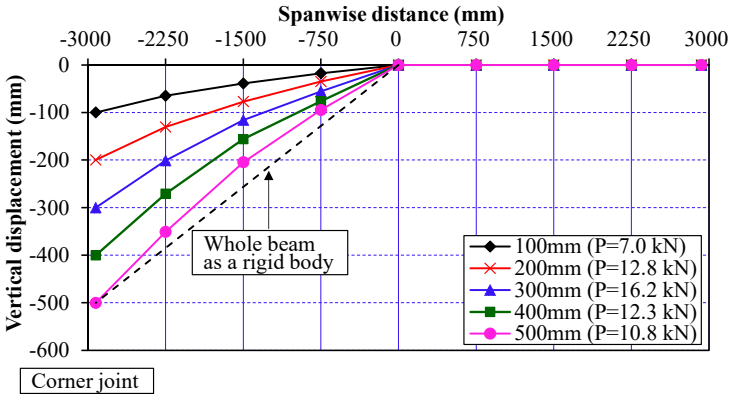

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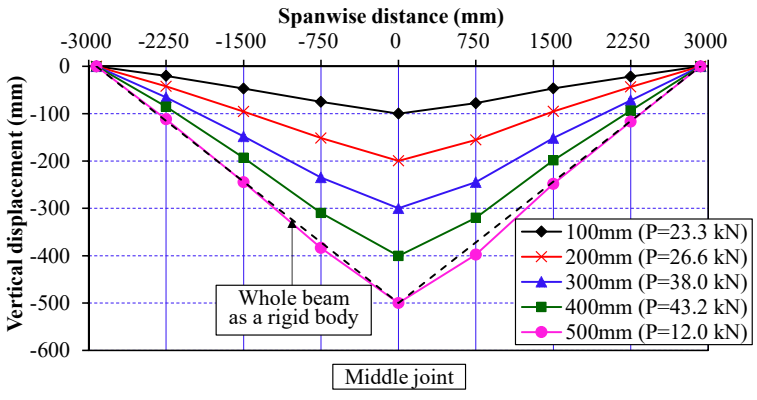

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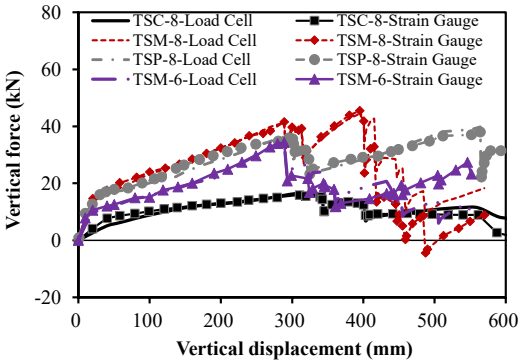

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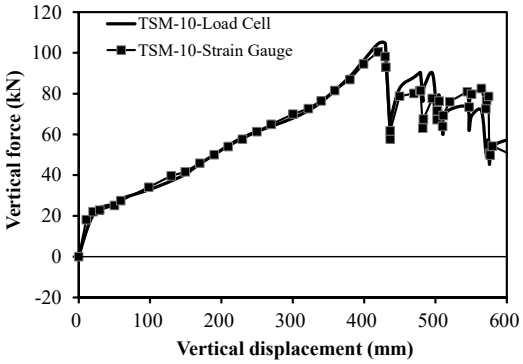

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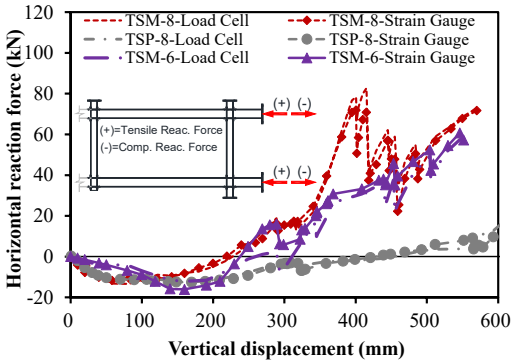

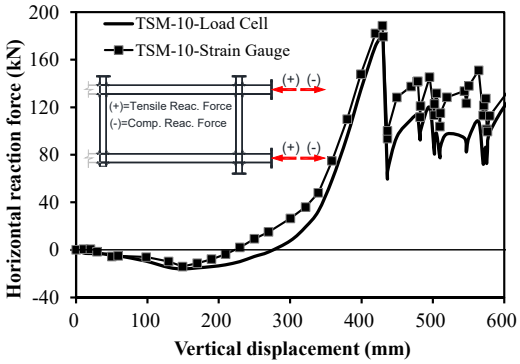

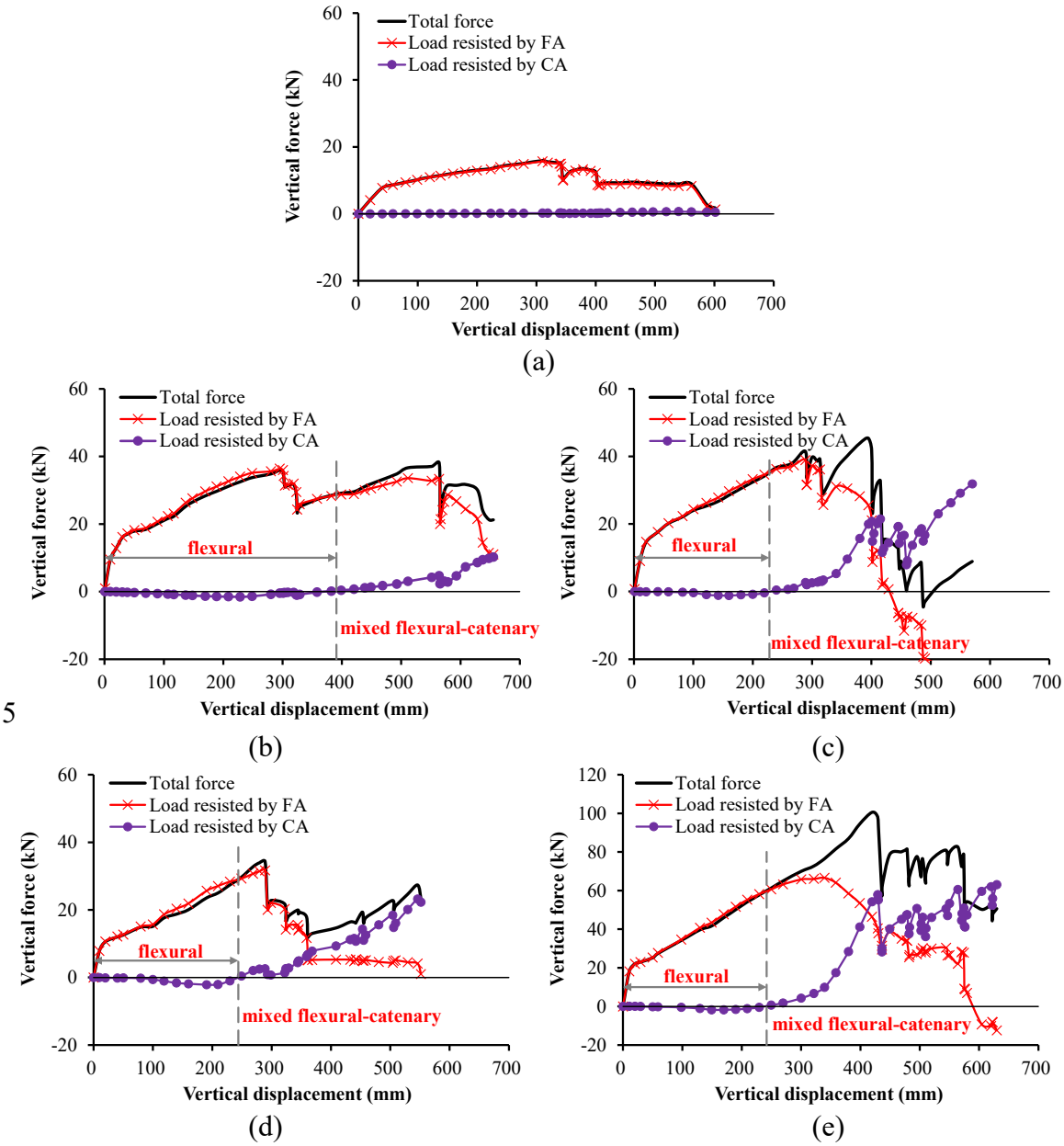

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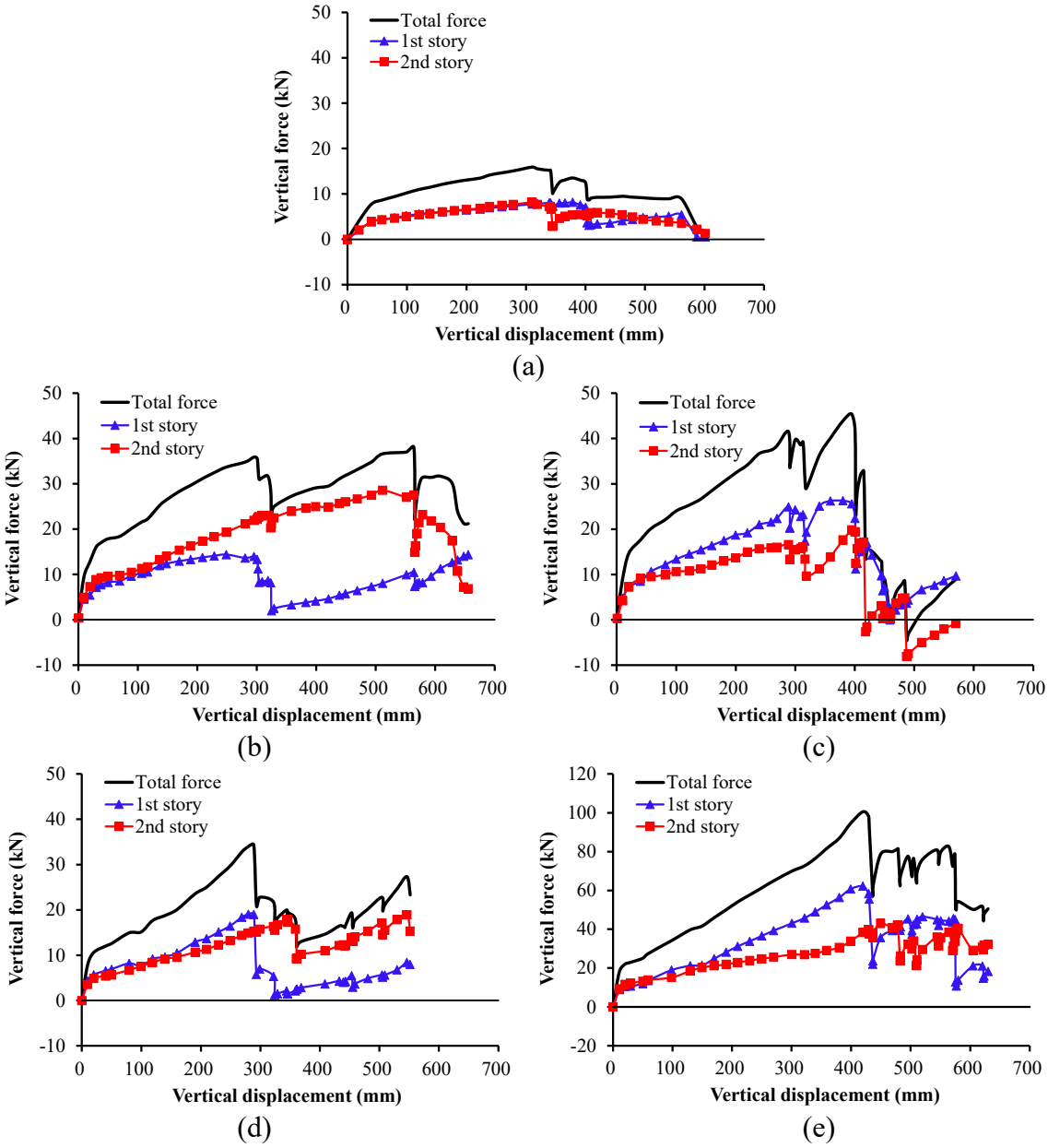

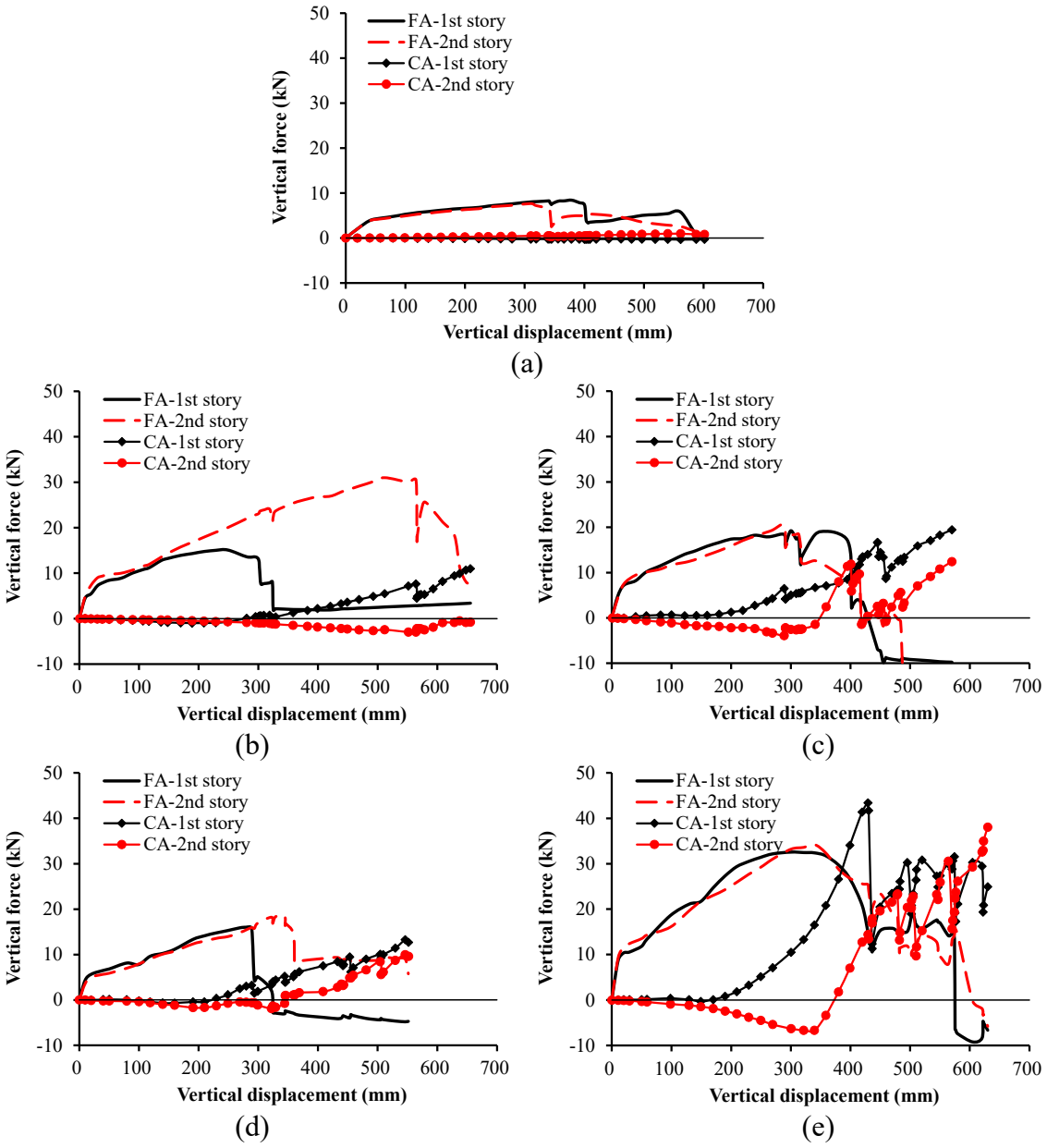

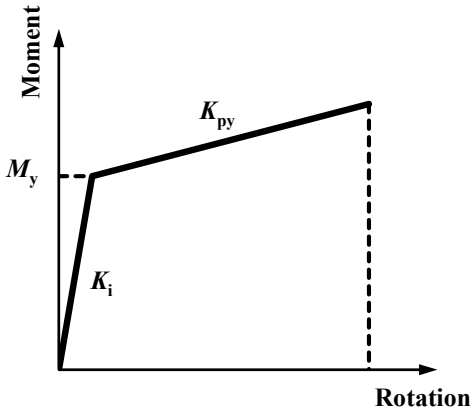

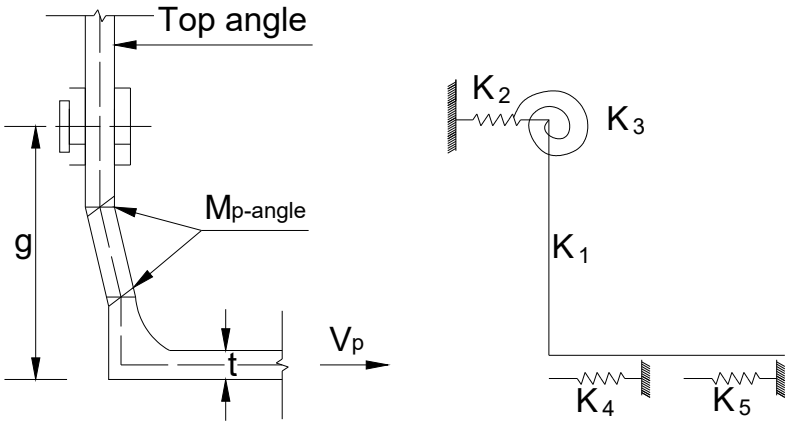

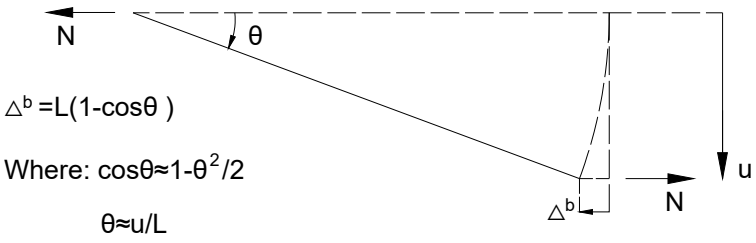

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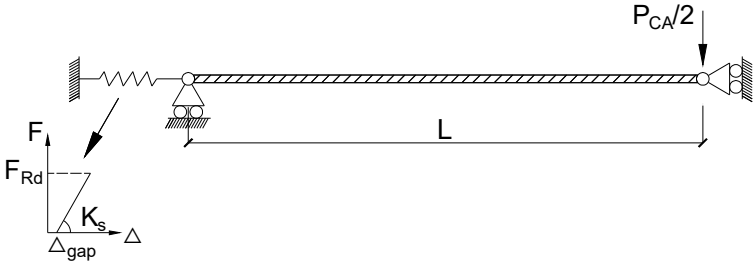

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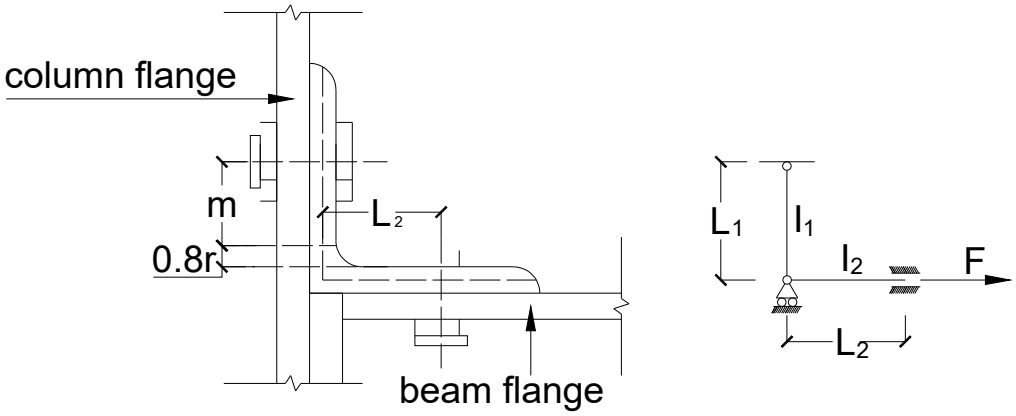
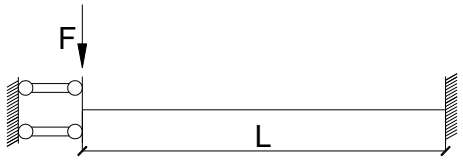
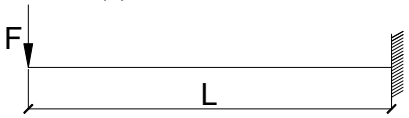
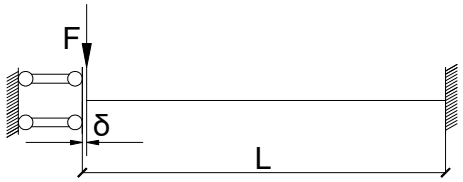




(a) full constraints



(b) free constraints



(c) partial constraints